

# FULL CLIENT HANDOUT - RESIDENTIAL



**MLS #** [10004](#)

**Asking Price** \$88,500

**Type** Single Family  
**Address** 130 W 100 S  
**Address 2**  
**City** Monroe  
**State** UT  
**Zip** 84754  
**Status** ACTIVE

**Bedrooms** 3  
**Full Bath** 1  
**Half Bath** 0  
**Garage Capacity** 2  
**Garage Type** Detached  
**Style** Cottage  
**Fireplace** Woodstove  
**Apx SqFt All Levels** 1200-1399  
**Second Type**  
**Listing Date** 9/8/2008

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**Remarks**

## GENERAL INFORMATION

**Lot Size**  
**Approx Acres** 0.42  
**Year Built** 1900  
**Total Sq Ft** 1614  
**Elementary School**  
**Jr. High School**  
**Sr. High School**  
**Zoned** Residential  
**Subdivision**  
**Water Shares**  
**Water Shares Source**

**CC&R's**  
**HOA Fee (Amt or No)**  
**Total Tax** 358.48  
**Original Price** \$88,500

	LEVELS		
	Upper	Main	Basement
<b>Appx. Sq Ft</b>	0	1314	300
<b>Beds</b>	0	3	0
<b>Baths</b>	0	1	0
<b>Living Room</b>	0	1	0
<b>Kitchen</b>	0	1	0
<b>Family Room</b>	0	0	0
<b>Dining Room</b>	0	0	0
<b>Laundry</b>	0	1	0
<b>Fireplace</b>	0	1	0
<b>% Finished</b>	0	100	0

## FEATURES

**POSSESSION** Upon Closing  
**OCCUPANCY** Owner  
**APPOINTMENT** Call Listing Office  
**TERMS OF SALE** Conventional, Cash  
**FLOOR COVERING** Linoleum, Wall-Wall  
 Carpet, Wood  
**CONSTRUCTION** Frame, Stucco, Masonite

**UTILITIES** Cul Water City, Septic Tank,  
 Irrigation  
**ENERGY CONSERVATION** Double Pane,  
 Wood Stove  
**PATIO/DECK** Patio  
**ROOF** Asphalt  
**WATER HEATER** Electric  
**LANDSCAPING** Fenced-Partial, Landscaped  
 -Full  
**AIR CONDITIONING** None

**HEAT** Gas  
**APPLIANCES** Refrigerator, Counter Range-Gas,  
 Microwave  
**INSIDE INCLUSIONS** Garage Door Opener  
**OUTSIDE IMPROVEMENTS** Sidewalk,  
 Storage Shed, Work Shop  
**LISTING TYPE** Exclusive Right  
**WATER RIGHTS** None

## ADDITIONAL PHOTOS

